







Driving the Transition to Industry 4.0/5.0

Advanced Technologies for Low-Carbon, Digital, and Energy-Efficient Production

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Introduction



What is Industry 4.0?

- Automation and Robotics (I3.0)
- ➤ IoT, Edge Computing and Cyberphysical systems
- Digital Twins, AI and data-driven decision-making, Cyber security...





What is Industry 5.0?

- Human-centric
- Sustainable & resilient manufacturing & Circular Economy
- Reducing waste & Emissions



Why is this transition important?

- Digitalization,
- Economic competitiveness and
- Climate change



Draghi Report – Key Insights

Challenges:

- Europe lags in digital innovation, depends on external suppliers
- Needs strategic autonomy in key sectors

Recommendations:

- 1 Invest in AI & Green Tech
- 2 Strengthen Supply Chains
- 3 Boost R&D Funding
- 4 Reskill Workforce
- 5 Foster Innovation

Slovenia's Opportunity:

- ✓ Attract high-tech investments
- ✓ Support AI, green tech & digital transformation



Situation in Slovenia

- Strong research institutions
- Many initiatives, activities and events in Slovenia
 - at the governmental level (events, public calls -MGRT, MIZŠ, SVRK)
 - at the level of associations (Slovenian Chamber of Commerce – GZS, SRIP ToP and other SRIPs, DIH Slovenia, KCSTV…)
 - at the research institution's level (Faculties and Laboratories of the Slovenian Universities, JSI, TECOS...)
 - at the level of companies (Kolektor/Qulector, Yaskawa, TPV, Adria Dom, Telekom and may others, ...)
- > A lot of ideas ...

BUT

- The impact is expected to be higher/bigger/faster
- Probably not enough financial means
- Or is there SOMETHING ELSE?

Challeneges in Slovenia

- SMEs adoption gap
- Most of the companies DO NOT really understand the essence of I4.0 and Smart factory concepts – connectivity and transparency
- Workforce upskilling needed The lack of human potential and I4.0 competent experts – better situation in bigger companies, not so good in smaller companies
- A lot of initiatives, different events for spreading the idea of digitalization and I4.0 technologies **MORE EFFICIENT REALIZATION is MISSING!**

Industry 4.0 and 5.0 needs more than just new technologies — it demands a cultural shift

SRIP FoF: Smart Factories - Goals and Action plans until 2030

Development & Implementation of Advanced Technologies

Expand the use of **AI**, **IoT**, **and digital twins** to optimize production.

Introduce automated and (self)adaptive production systems for increased efficiency.

Enhance **predictive maintenance** using advanced sensors and machine learning.

Transition to
Low-Carbon and
Energy-Efficient
Production

Implement energy management systems and integrate renewable energy sources.

Optimize processes to reduce waste and emissions.

Develop and adopt circular economy principles in production.

Digitalization and Smart Connectivity

Strengthen process automation and digital monitoring through Al-driven solutions.

Improve
cybersecurity
measures for
industrial networks.

Foster the integration of smart factories into global supply chains.

Human
Resources &
Competence
Development

Invest in **education and training** for employees to develop Industry 4.0/5.0 skills.

Encourage cooperation between universities and industries to transfer knowledge.

Promote interdisciplinary research and innovation in smart manufacturing.

Funding & Policy Support

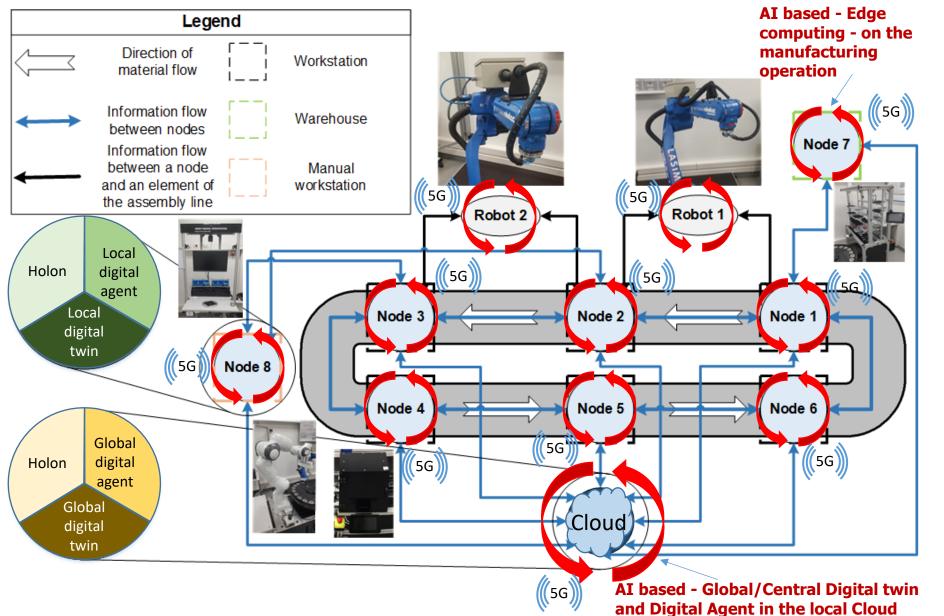
Secure funding from **EU and national programs** (Horizon, Interreg, etc.).

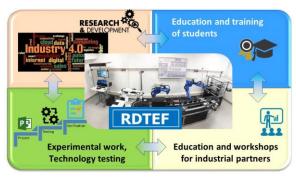
Establish a National Demonstration
Center for Smart
Factories.

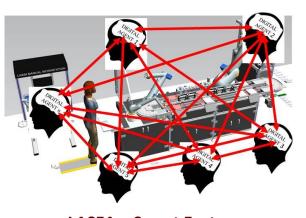
Foster public-private partnerships to accelerate technology adoption.

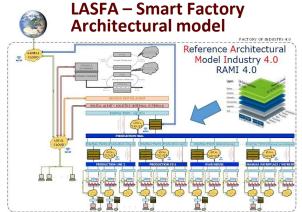
AI-based Edge Computing Concept in the R&D, Experimental, Testing and Demontration Facility (RDTEF) at the University of Ljubljana, Faculty of Mechanical Engineering (UL FME)











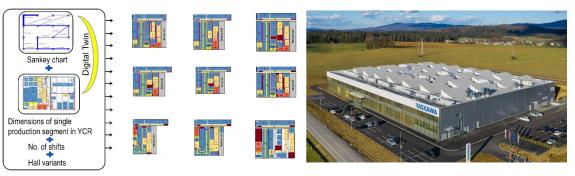
Three main Use Cases & Refernces

Use Case 1: Digital TWIN of the new YASKAWArobot factory





- Detailed global digital twin of the entire factory (overall production and logistics processes, single production processes, internal logistics, supply chain, warehouses, ordering process etc.)
- Decisions for building and planning the factory are based on the global digital twin of the factory



Our major references









































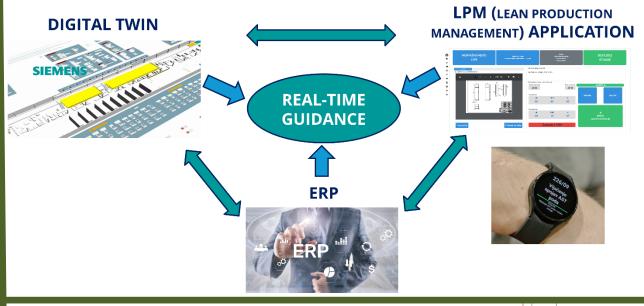


For the achievements and industrial applications in the field of Smart Factory technologies – AI and Digital Twins our TEAM received different prestigious awards

Use Case 2: Real-time guidanceof workers

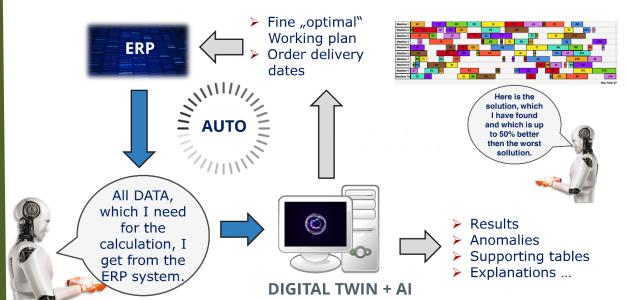




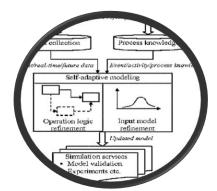


Use case 3: Integration of Digital Twin & AI with ERP system in different companies for **REAL TIME PLANNING**





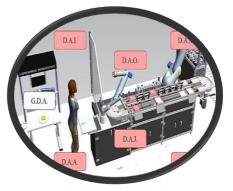
What can we offer?



Artificial
Intelligence
and Smart
Algorithms



Distributed
Systems and
Edge Computing



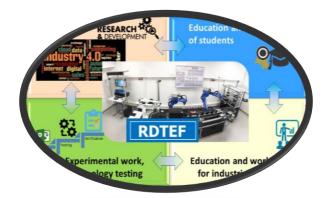
AI based Digital Twins and Agents for authonomous decission making



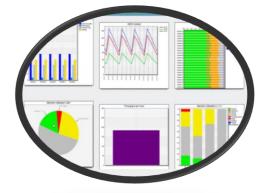
Flexible, Agile, Reconfigurable Robotic and Cobotic Cells



Smart Production,
Manufacturing (ERPMES-Digital twin
interconnectivity)



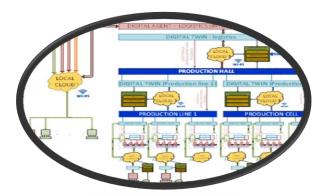
Experimental and Testing facilities



Modelling, Simulation, Data Analytics



AR and VR



Architectural Models, Smart Factories, Communication Protocols and 5G)









Thank you for your attention!

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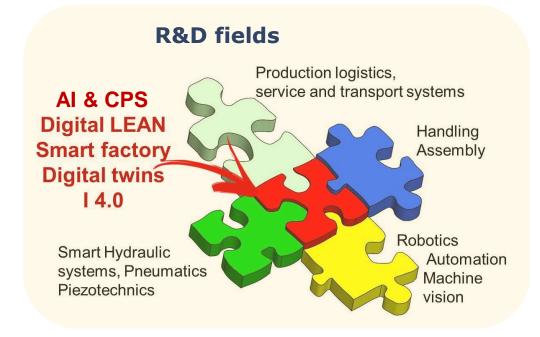
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UNIVERSITY OF LJUBLJANA Faculty of Mechanical Engineering







